

IN THE CLAIMS:

1. (Currently Amended) A vehicle frame structure for a motorcycle, which comprises;

a head block including a head tube[[,]];

a main frame welded to the head block and forked leftwards and rightwards from the head block including a pair of left and right inner frame halves positioned inside the vehicle frame structure and a pair of left and right outer frame halves positioned outside the vehicle frame structure; ~~to form a pair of left and right main frame half portions extending rearwardly thereof, and swing arm brackets extending downwardly from rear ends of the main frame half portions;~~ and

swing arm brackets extending downwardly from rear ends of the main frame half portions;

wherein the inner and outer frame halves of the main frame are respectively configured to have generally U-shaped sections, with their openings welded to each other to form the main frame,

wherein ~~an~~ the inner frame portion halves of the main frame ~~positioned inside the vehicle frame structure~~ and the swing arm brackets in their entirety or respective inner portions of the swing arm brackets are ~~integrally formed by an inner member prepared from a metal casting~~ made of a unitary cast metal,

wherein at least ~~[[an]]~~ the outer frame halves portion of the main frame is made of ~~formed by an outer member prepared from~~ a sheet metal, and

22 wherein a guide passage for introduction of air to an air cleaner of an engine is
23 formed inside the main frame.

1 2. (Cancelled)

1 3. (Currently Amended) The vehicle frame structure for the motorcycle as claimed
2 in Claim [[2]]1, wherein the air cleaner is positioned within a space delimited between the pair of
3 the left and right [[main]]inner frame half portions halves of the main frame.

1 4. (Cancelled)

1 5. (Currently Amended) The vehicle frame structure for the motorcycle as claimed
2 in Claim [[2]]1, wherein a flashing plate for deflecting the flow of the air to separate water
3 contained in the air is disposed within the guide passage.

1 6. (Currently Amended) The vehicle frame structure for the motorcycle as claimed
2 in Claim [[2]]1, wherein the head block is formed with an intake passage through which the air is
3 sucked and supplied to the guide passage.

1 7. (Original) The vehicle frame structure for the motorcycle as claimed in Claim 6,
2 wherein the head block is a metal casting including an air intake duct that defines the intake
3 passage and the head tube, and is welded to the main frame.

1 8. (Currently Amended) The vehicle frame structure for the motorcycle as claimed
2 in Claim 1, wherein the ~~inner member is~~ pair of left and right inner frame halves are integrally
3 cast with a cross member for connecting the pair of the left and right ~~main frame half portions~~
4 inner frame halves with each other.

- 1 9. (Currently Amended) The vehicle frame structure for the motorcycle as claimed
2 in Claim 1, wherein the ~~inner member is~~ inner frame halves are integrally cast with damping ribs.
3 10-12. (Cancelled)